

AMENDMENTS TO THE ABSTRACT

Please amend the abstract as follows. A clean, non-marked up copy of the Abstract appears on its own sheet attached to this Amendment and Response.

~~The invention relates to a~~ A y-shaped gusset structure ~~of~~ can be used, for example, in a support frame for vehicles ~~as well as a method for its production~~. The gusset structure ~~comprises~~ includes two hollow sections ~~(1, 2), of which t.~~ The first hollow section (1) comprises includes at least one flat side ~~and, has been cut through~~ along its circumference ~~has been cut through~~ except for a web ~~(1e)~~ situated in the flat side, and has been bent open around this web ~~(1e)~~. The face of the second hollow section ~~(2)~~ has been inserted into the facing ends ~~(1a, 1b)~~ of the first hollow section ~~(1)~~, which facing ends ~~(1a, 1b)~~ have been created by the process of cutting and bending open, wherein the edge regions ~~(1e) of said of the~~ ends ~~(1a, 1b)~~ are integrally connected with the first hollow section ~~(1)~~.

Attachment: a clean, non-marked up copy of the Abstract